

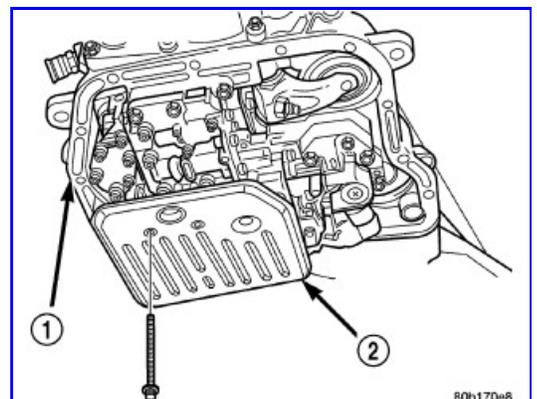
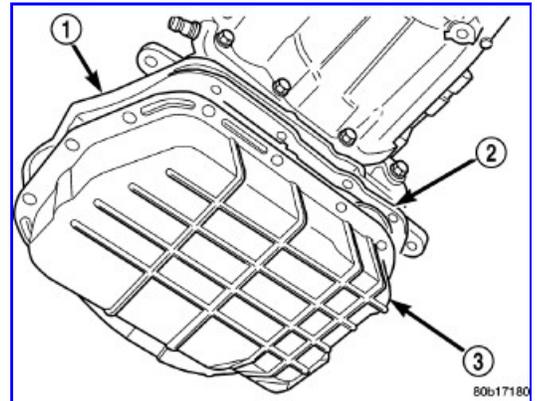
## FLUID AND FILTER REPLACEMENT ...

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For proper service intervals ([Refer to 04 - Vehicle Quick Reference/Maintenance Schedules - Description](#)). The service fluid fill after a filter change is approximately 3.8 liters (4.0 quarts).

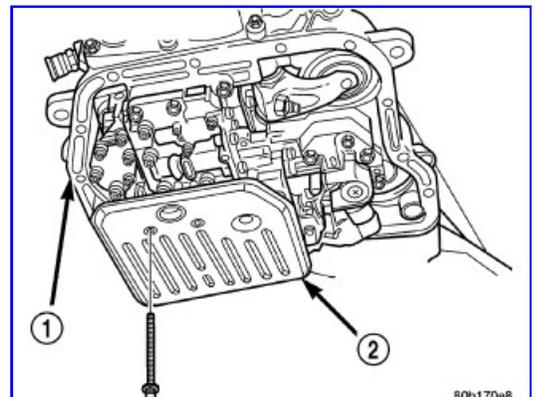
#### REMOVAL

1. Hoist and support vehicle on safety stands.
  2. Place a large diameter shallow drain pan beneath the transmission pan (3).
  3. Remove bolts holding front and sides of pan to transmission (1).
  4. Loosen bolts holding rear of pan to transmission.
  5. Slowly separate front of pan and reusable gasket (2) away from transmission allowing the fluid to drain into drain pan.
  6. Hold up pan and remove remaining bolt holding pan to transmission.
  7. While holding pan level, lower pan and gasket away from transmission.
  8. Pour remaining fluid in pan into drain pan.
9. Remove screws holding filter (2) to **valve body**.
  10. Separate filter from **valve body** and pour fluid in filter into drain pan.
  11. Dispose of used trans fluid and filter properly.



#### INSTALLATION

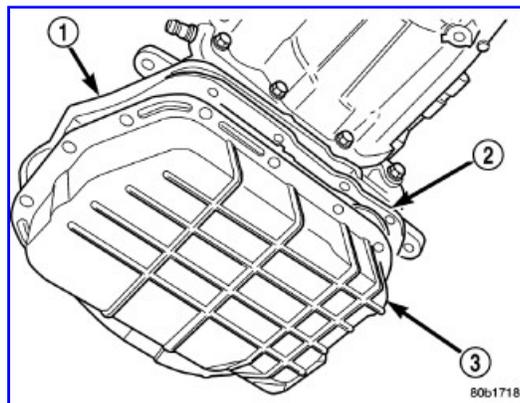
1. Position a new transmission oil filter (2) onto the **valve body**.
  2. Install the screws to hold the filter to the **valve body**. Tighten the screws to 4 N·m (35 in.lbs.).
3. Clean the gasket surfaces of the transmission oil pan (3) and transmission pan rail.



**NOTE: The transmission pan oil gasket (2) is reusable. Inspect**

**the sealing surfaces of the gasket. If the sealing ribs on both surfaces appear to be in good condition, clean the gasket of any foreign material and reinstall.**

4. Position the oil pan gasket (2) onto the oil pan (3).
5. Position the oil pan and gasket onto the transmission and install several bolts to hold the pan and gasket to the transmission.
6. Install the remainder of the oil pan bolts. Tighten the bolts to 13.6 N·m (125 in.lbs.).
7. Lower vehicle and fill transmission. ([Refer to 21 - Transmission and Transfer Case/Automatic - 48RE/FLUID and FILTER - Standard Procedure](#)).



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